



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 66182

Monday, February 07, 2011 11:50:04 AM



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Item ID:	D3063-1	Accept		Setup	Start	
Revision ID:						
Item Name:	Support				Stop	
Start Date:	2/8/2011	Start Qty: 20.00		Cust Item ID:		
Required Date:	2/22/2011	Req'd Qty: 20.00		Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC8- Inspect parts - second check	0.00							
QC Quality Control	Memo	0.00				20	✓		
140 	Identify as per dwg & Stock Location: <i>WAT</i>	0.00							
Packaging Packaging	Memo *** STOCK IN STEP CELL***	0.00							
				<i>11.03.30</i>		20	✓		
150 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							
									<i>11/3/31</i> <i>MF</i> <i>11-03-31</i>

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# Picklist Print

Monday, February 07, 2011 11:50:02 AM

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Work Order ID: 66182



Parent Item: D3063-1



Parent Item Name: Support

Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: ☐ C ☐ 02.10.04 ☐ Re-format; Blank size change ☐ KJ ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.625X02.50 0		Purchased	No			100	f	8.9814	0.3417	7.193684			



6061-T6 Bar .625 x 2.50

Location

Loc Qty

Loc Code

MAT02

8.9814

✓ 114351

8.9814

7.1936

A.A 11/03/23

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

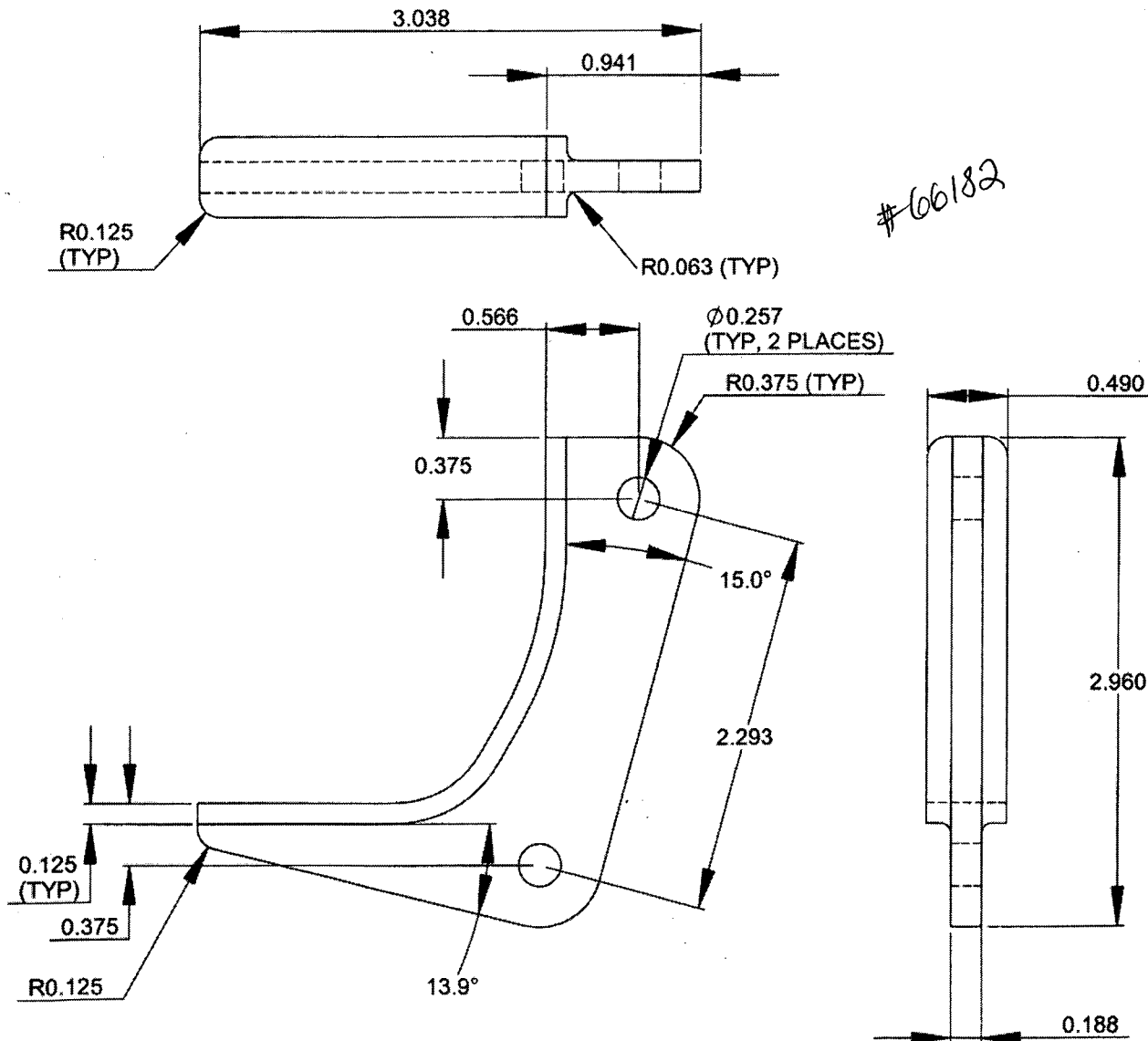
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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. <b>D3063</b>	REV. A SHEET 1 OF 1
DATE <b>02.09.10</b>		TITLE <b>SUPPORT</b>	SCALE 1:1
A	02.09.10	NEW ISSUE	

RELEASED  
02.09.20 *#*



#66182

**D3063-1 SUPPORT**

- 1) MACHINE PER DWG FILE "D3063-1.SLDPR1"
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR QQ-A-250/11)  
(REF DART SPEC M6061T6B OR M6061T6S)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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